

# MAN MARINE ENGINES

At sea, ships and boats have to contend with elemental forces, while ports require them to navigate precisely through the narrowest of corridors.





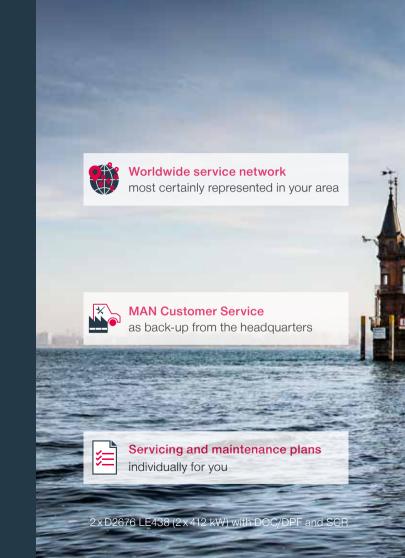
# **CONTENTS**

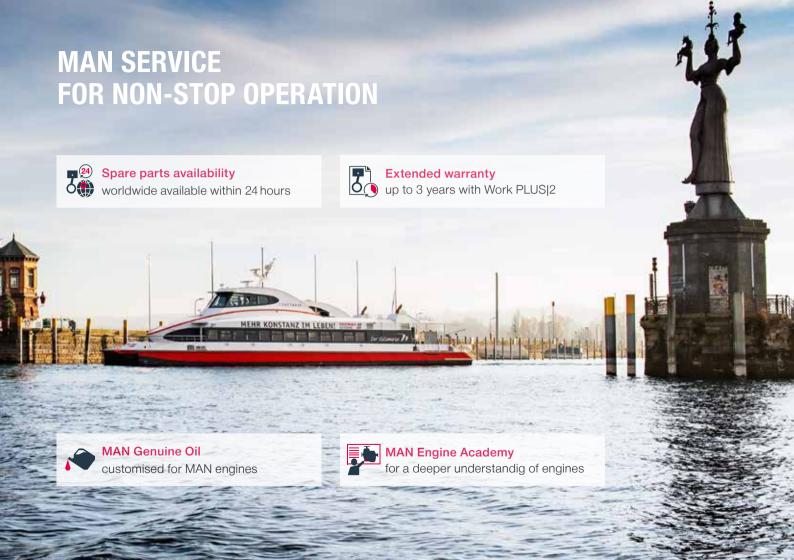
MAN Ma	rine Engir	ıes					
Custome	Benefits.						. 4
MAN Ser	vice						. (
Exhaust A	Aftertreatn	nent					. (
Extended	Warranty						. 8
MAN Ger	nuine Parts	3					. (
iSea Engi	ne Electro	nic .					10
Descript	ion of Eng	gines	6				
Light, Me	dium and	Heav	/y				
Duty Ope	ration						14
D2676							16
D2868							2
D2862							30

# A RELIABLE DRIVING FORCE

#### **Customer Benefits**

- Maximum torque at the most fuel efficient point of operation
- Maximum torque across a large range of engine speed for a powerful and steady acceleration
- Class-leading compactness for a space-saving design
- Best fuel consumption values and long service intervals minimizing the TCO
- Low acoustics and low vibrations
- Worldwide service network spare parts available within 24 hours



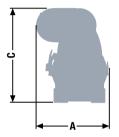


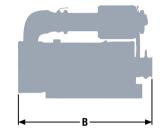
# EXHAUST AFTERTREATMENT LOWER EMISSIONS IN ANY VESSEL

Flexibility makes use of free space – also when it comes to exhaust gas aftertreatment: Individual components of the modular EGA kit from MAN Engines, which can be positioned variably, enable a wide range of installation variants as well as maximum design freedom when installed in machinery and vehicles.

Alternatively, pre-defined complete systems offer practical, space-saving solutions.



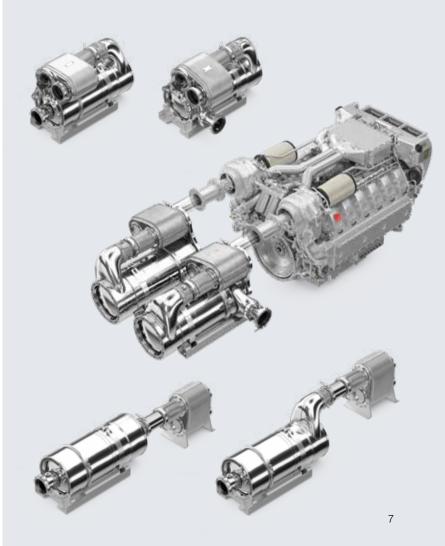




## Dimensions

Type designation		SCR system
A-Overall width	mm	475
B-Overall length	mm	950
C-Overall height	mm	420
Average weight of SCR system with exhaust silencer	kg	115

For detailed examinations of installation dimensions, please order drawings from our factory.



# EXTENDED WARRANTY MORE COMFORT FOR YOUR BUSINESS

### Work PLUS|1 and Work PLUS|2 warranty extension

All MAN engines for working boats are delivered ex works with a one-year warranty. This warranty is valid for the entire scope of supply from MAN, and is therefore also valid for all engine parts. Wearing parts and components that have to be replaced at regular maintenance intervals are excluded from the warranty.

You have the option of taking out additional coverage for yourself and your investment beyond the one-year warranty: Work PLUS|1 and Work PLUS|2 offer you an extension of the warranty by up to two additional years, meaning that the total warranty would be up to 3 years. The operating hours of your engine will depend on the application.

#### **Customer Benefits**

- The Work PLUS|1 and Work PLUS|2 extensions cover all the MAN components in your engine room, including cost-intensive components such as the electronics and turbo charger
- The transferability of the extension increases the resale value of your vessel
- All maintenance work and repairs are carried out by an authorised MAN service partner
- You can be sure that all servicing and repairs will be performed exclusively using MAN Genuine Parts



For more information, please contact your local dealer.

# MAN GENUINE PARTS AVAILABLE 24/7 AROUND THE WORLD

Of course, the premium quality of your MAN engine is also reflected in high-quality MAN Genuine Parts. And because 'first class' doesn't only apply to our products here at MAN Engines, we ensure that our MAN Genuine Parts are available to you within 24 hours on working days.



#### **Customer Benefits**

- High utilization of your ship and flexibility when organising your journeys
- Quick alternative in original manufacturer quality
- Standard two-year warranty on all MAN Genuine Parts and MAN Genuines Parts ecoline
- Delivery to 2,000 shipping addresses in 95 countries

This is made possible by our global service network, external warehouses across all the continents, and the logistics network of our MAN utility vehicles. This round-the-clock availability for MAN Genuine Parts applies to working days, and is for all spare parts for maintenance work on MAN engines for commercial shipping, such as filters, turbochargers, seawater pumps, seals and many more.

Our genuine engines deserve MAN Genuine Parts with two-year warranty and worldwide around-the-clock availability.

# THE NEW ISEA ENGINE ELECTRONIC

### Everything important at a glance

Intelligent monitoring of engines, gearboxes and exhaust gas aftertreatment on working boats – that's iSea (intelligent surveillance of engines and auxiliaries) from MAN Engines. iSea provides state of the art technology

but still looks good – with the optional iSea bridge display. With its numerous connection options and interfaces it is the ideal solution for use on the world's limitless oceans. All the MAN Engines components are perfectly coordinated and intuitively designed. iSea is the future that gives you the best view of the present.

#### Throttle lever

A modern classic, the MAN throttle lever for single or multiple engine systems is used in various drive concepts, as well as in hybrid drives.

Different modes can be selected at the push of a button. The MAN throttle lever makes sailing and docking more efficient than ever before.

- A perfectly coordinated system offering excellent fuel savings and system reliability
- Better running properties and increased convenience thanks to ergonomic, high quality operator controls
- Less space required thanks to integration of the controller into the iSea box



#### **Customer Benefits**

- Modern multifunction touch screen display (5" or 7")
- Maximum space savings thanks to visualisation of 7 peripherals on a single display: instrumentation, alarm handling, start/stop panel, emergency drive, CAN converter, video screen, digital I/O
- Reduction in number of cables thanks to proven CAN bus wiring







## **LIGHT DUTY**

#### Characteristics

- Annual operating hours:≤ 1,000
- Percentage of time at full load: ≤ 20 %
- Average load application:≤ 50 %

#### Typical applications

- Season fishing
- Escort boats and patrol boats
- Ambulance boats
- Police boats





# **MEDIUM DUTY**

#### Characteristics

- Annual operating hours:≤ 4,000
- Percentage of time at full load:≤ 60 %
- Average load application:≤ 70 %



## **HEAVY DUTY**

#### Characteristics

- Annual operating hours: unlimited
- Percentage of time at full load:≤ 100 %
- Average load application:≤ 100 %

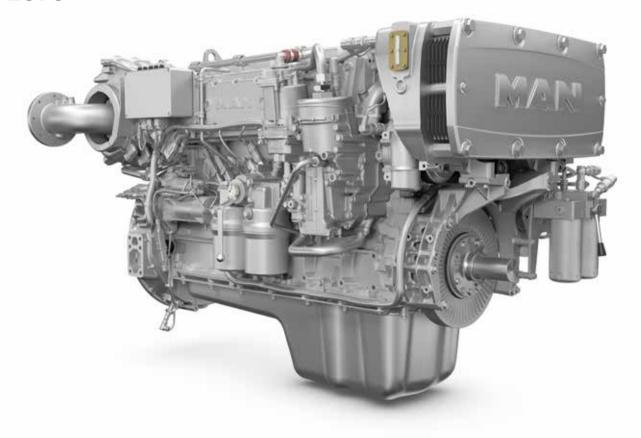
### Typical applications

- Trawlers
- Tugs and pushboats
- Freight barges and freighters
- Ferries
- Dredgers

### **Typical applications**

- Escort boats and pilot boats
- Fishing boats
- Passenger boats and ferries
- Cruising vessels
- Seagoing patrol boats





#### Characteristics

Cylinders and arrangement:
 6 cylinders in-line

Operation mode: 4-stroke diesel engine, watercooled

Turbocharging: Turbocharger with charge air intercooler and wastegate

Number of valves:4 valves per cylinder

Fuel system:
 Common Rail direct fuel injection with high pressure pump and electronic control

Engine block: High-strength casting with integrated oil and water ducts

and replaceable cylinder liners

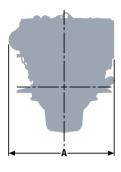
Engine lubrication:
 Force-feed lubrication, lubrication oil cooler in cooling water circuit of the engine

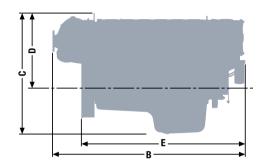
Type of cooling:
 Seawater cooled charge air cooler, plate heat exchanger by rubber impeller pump

Optional: external keel cooling

Engine control:
 Electronic injection control (EDC) with engine monitoring including diagnostic unit

• Fuel: DIN EN 590





### **Dimensions**

_		
Type	design	nation

### LE 421/422/424/425/426/428/431/432/ 434/435/438/443/456/477/487/497

A-Overall width	mm	986
B-Overall length	mm	1,795
C-Overall height – standard oil pan	mm	1,096
D-Top of engine to crankshaft centre	mm	674
E-Length of engine from front end to edge of flywheel housing	mm	1,527
Average weight of engine ready for installation (dry)	kg	1,251

For detailed examinations of installation dimensions, please order drawings from our factory.



		Medium duty			
Type designation		LE 443	LE 426	LE 456	LE 432
Displacement		12.42	12.42	12.42	12.42
Nominal rating 1)	kW (hp)	537 (730)	588 (800)	625 (850)	412 (560)
Rated speed	rpm	2,300	2,300	2,300	2,100
Maximum torque	Nm	2,450	2,685	2,740	2,065
at speed	rpm	1,300-2,100	1,300-2,100	1,400-2,100	1,100–1,900
Lowest specific fuel consumption 1)	g/kWh	199	207	214	196
Classifiable			_		
Exhaust gas aftertreatment		_	_	_	
Exhaust gas status		IMO Tier II, EPA Tier 3, RCD 2013/53/EC	IMO Tier II, RCD 2013/53/EC, EPA Tier 3	IMO Tier II, RCD 2013/53/EC, EPA Tier 3 <sup>2)</sup>	IMO Tier II

<sup>1)</sup> Tolerance +5 % according to DIN ISO 3046-1

<sup>2)</sup> For private use only

	Medium duty							
LE 435	LE 438	LE 428	LE 422	LE 425				
12.42	12.42	12.42	12.42	12.42				
412 (560)	412 (560)	441 (600)	478 (650)	478 (650)				
2,100	2,100	2,100	2,100	2,100				
2,065	2,075	2,214	2,402	2,402				
1,200–1,900	1,300–1,900	1,400–1,900	1,200–1,900	1,200–1,900				
204	201	201	197	205				
<b>─</b>	<b>✓</b>	<b>✓</b>	✓	<b>✓</b>				
	<b>✓</b>	<b>✓</b>		_				
IMO Tier II, EPA Tier 3, RCD 2013/53/EC	IMO Tier III	IMO Tier III	IMO Tier II	IMO Tier II, EPA Tier 3, RCD 2013/53/EC				

		Heavy duty						
Type designation	LE 487	LE 431	LE 434	LE 497				
Displacement	l	12.42	12.42	12.42				
Nominal rating 1) kW	(hp) 290 (394)	324 (440)	324 (440)	331 (450)				
Rated speed	rpm 1,800	1,800	1,800	1,800				
Maximum torque	Nm 1,760	1,925	1,925	1,980				
at speed r	rpm 1,300–1,600	1,100–1,600	1,100–1,600	1,200–1,600				
Lowest specific fuel consumption 1) 2) g/k	Wh 200	198	204	196				
Classifiable			✓	✓				
Exhaust gas aftertreatment				✓				
Exhaust gas status	IMO Tier III, EU Stage V	IMO Tier II	IMO Tier II, EPA Tier 3	IMO Tier III				

<sup>1)</sup> Tolerance +5 % according to DIN ISO 3046-1

<sup>2)</sup> Consumption at rated power

Heavy duty							
LE 477	LE 421	LE 424					
12.42	12.42	12.42					
368 (500)	382 (520)	382 (520)					
1,800	1,800	1,800					
2,185	2,275	2,270					
1,300–1,600	1,200–1,600	1,200–1,600					
195	197	204					
✓	✓	✓					
IMO Tier III	IMO Tier II	IMO Tier II, EPA Tier 3, RCD 2013/53/EC					



#### Characteristics

Cylinders and arrangement:
 8 cylinders in 90° V arrangement

Operation mode: 4-stroke diesel engine, watercooled

Turbocharging: Turbocharger with charge air intercooler and wastegate

(1-stage: D2868 LE 426, 2-stage: D2868 LE 436)

Number of valves:4 valves per cylinder

Fuel system: Common Rail direct fuel injection with electronic control

Engine block: High-strength casting with integrated oil and water ducts

and replaceable cylinder liners

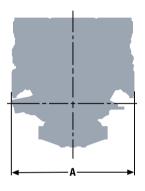
Engine lubrication:
 Closed system with forced feeding, oil cooling and filtering

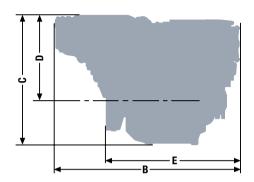
Type of cooling:
 Plate heat exchanger, seawater cooled

Optional: external keel cooling

Engine control:
 Electronic injection control (EDC) with engine monitoring including diagnostic unit

■ Fuel: DIN EN 590





## **Dimensions**

Type designation		LE 421/422/424/ 425/426/431/443	LE 453	LE 436/466
A-Overall width	mm	1,153	1,153	1,153
B-Overall length	mm	1,745	1,745	1,736
C-Overall height – standard oil pan	mm	1,243	1,222	1,222
D-Top of engine to crankshaft centre	mm	765	811	811
E-Length of engine from front end to edge of flywheel housing	mm	1,243	1,262	1,262
Average weight of engine ready for installation (dry)	kg	1,780	1,941	1,941

For detailed examinations of installation dimensions, please order drawings from our factory.



		Light duty						
Type designation		LE 426	LE 453	LE 436	LE 466			
Displacement		16.16	16.16	16.16	16.16			
Nominal rating 1)	kW (hp)	735 (1,000)	824 (1,121)	882 (1,200)	956 (1,300)			
Rated speed	rpm	2,300	2,300	2,300	2,300			
Maximum torque	Nm	3,340	3,745	4,010	4,350			
at speed	rpm	1,300-2,100	1,200–2,100	1,200-2,100	1,300-2,100			
Lowest specific fuel consumption 1)	g/kWh	209	206	205	199			
Classifiable		_	✓	_	_			
Exhaust gas aftertreatment			_					
Exhaust gas status		IMO Tier II, EPA Tier 3 <sup>2)</sup> , RCD 2013/53/EC	IMO Tier II	IMO Tier II, EPA Tier 3 <sup>2)</sup> , RCD 2013/53/EC	IMO Tier II, EPA Tier 3 <sup>2)</sup> , RCD 2013/53/EC			

<sup>1)</sup> Tolerance +5 % according to DIN ISO 3046-1

<sup>2)</sup> For private use only

	Medium duty			Heavy duty		
LE 422	LE 425	LE 443	LE 421	LE 424	LE 431	
16.16	16.16	16.16	16.16	16.16	16.16	
588 (800)	588 (800)	662 (900)	441 (600)	441 (600)	500 (680)	
2,100	2,100	2,100	1,800	1,800	1,800	
2,950	2,980	3,325	2,630	2,630	2,985	
1,300–1,900	1,400–1,900	1,400–1,900	1,100–1,600	1,100–1,600	1,100–1,600	
198	209	201	197	206	199	
<b>✓</b>	<b>─</b>		✓	<b>✓</b>	✓	
_		_	_		_	
IMO Tier II	IMO Tier II, EPA Tier 3, RCD 2013/53/EC	IMO Tier II	IMO Tier II	IMO Tier II, EPA Tier 3, RCD 2013/53/EC	IMO Tier II	



#### Characteristics

Cylinders and arrangement:
 Operation mode:
 4-stroke diesel engine, watercooled

Turbocharging: Turbocharger with charge air intercooler and wastegate

(1-stage: D2862 LE 446/426, 2-stage: D2862 LE 456/436/476/489/483)

Number of valves:4 valves per cylinder

• Fuel system: Common Rail direct fuel injection with electronic control

Engine block: High-strength casting with integrated oil and water ducts

and replaceable cylinder liners

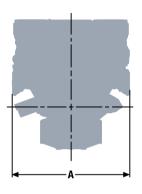
Engine lubrication:
 Closed system with forced feeding, oil cooling and filtering

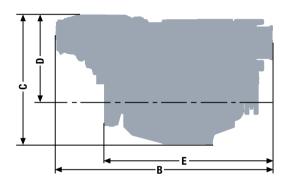
Type of cooling:
 Plate heat exchanger, seawater cooled

Optional: external keel cooling

Engine control:
 Electronic injection control (EDC) with engine monitoring including diagnostic unit

■ Fuel: DIN EN 590





## **Dimensions**

Type designation		LE 426/446/422/432/ 435/463/466/421/431/ 434/441/444/454	LE 436/ 456/459/ 476/496	LE 427/428/ 437/438/ 447/469	LE 483/489
A-Overall width	mm	1,153	1,153	1,157	1,153
B-Overall length	mm	2,130	2,139	1,939	2,139
C-Overall height – standard oil pan	mm	1,230	1,272	1,293	1,272
D-Top of engine to crankshaft centre	mm	765	808	827	808
E-Length of engine from front end to edge of flywheel housing	mm	1,630	1,658	1,608	1,658
Average weight of engine ready for installation (dry)	kg	2,270	2,420	2,270	2,420

For detailed examinations of installation dimensions, please order drawings from our factory.



		Light duty				
Type designation		LE 446	LE 426	LE 456	LE 459	
Displacement	I	24.24	24.24	24.24	24.24	
Nominal rating 1)	kW (hp)	1,029 (1,400)	1,140 (1,550)	1,213 (1,650)	1,213 (1,650)	
Rated speed	rpm	2,300	2,300	2,300	2,300	
Maximum torque	Nm	4,680	5,180	5,510	5,510	
at speed	rpm	1,200-2,100	1,200-2,100	1,200–2,100	1,200-2,100	
Lowest specific fuel consumption 1)	g/kWh	203	203	195	196	
Classifiable		<b>✓</b>		<b>✓</b>	✓	
Exhaust gas aftertreatment		_	_		✓	
<b>-</b> 1		IMO Tier II,	IMO Tier II,	IMO Tier II,	11.40 T' III	
Exhaust gas status		EPA Tier 3 <sup>2)</sup> , RCD 2013/53/EC	EPA Tier 3 <sup>2)</sup> , RCD 2013/53/EC	EPA Tier 3 <sup>2)</sup> , RCD 2013/53/EC	IMO Tier III	

<sup>1)</sup> Tolerance +5 % according to DIN ISO 3046-1

<sup>2)</sup> For private use only

Light duty						
LE 436	LE 476	LE 496				
24.24	24.24	24.24				
1,324 (1,800)	1,397 (1,900)	1,471 (2,000)				
2,300	2,300	2,300				
6,010	6,220	6,520				
1,200-2,100	1,200-2,100	1,200-2,100				
200	200	199				
IMO Tier II, EPA Tier 3 <sup>2)</sup> , RCD 2013/53/EC	IMO Tier II, EPA Tier 3 <sup>2)</sup> , RCD 2013/53/EC	IMO Tier II, EPA Tier 3 <sup>2)</sup> , RCD 2013/53/EC				

		Medium duty				
Type designation		LE 422	LE 428	LE 432	LE 435	
Displacement		24.24	24.24	24.24	24.24	
Nominal rating 1)	kW (hp)	749 (1,019)	749 (1,019)	882 (1,200)	882 (1,200)	
Rated speed	rpm	2,100	2,100	2,100	2,100	
Maximum torque	Nm	3,780	3,750	4,450	4,450	
at speed	rpm	1,300–1,900	1,300–1,900	1,300–1,900	1,400–1,900	
Lowest specific fuel consumption 1)	g/kWh	199	199	198	203	
Classifiable		<b>✓</b>	<b>─</b>	<b>✓</b>	✓	
Exhaust gas aftertreatment		_	<b>✓</b>	_	_	
Exhaust gas status		IMO Tier II	IMO Tier III, EPA Tier 4	IMO Tier II	IMO Tier II, RCD 2013/53/EC	

<sup>1)</sup> Tolerance +5 % according to DIN ISO 3046-1

LE 489	LE 483	LE 466	LE 463	LE 469	LE 438
24.24	24.24	24.24	24.24	24.24	24.24
1,066 (1,450)	1,066 (1,450)	1,029 (1,400)	1,029 (1,400)	974 (1,325)	882 (1,200)
2,100	2,100	2,100	2,100	2,100	2,100
5,345	5,355	5,180	5,120	4,895	4,440
1,200–1,900	1,100–1,900	1,300–1,900	1,300–1,900	1,500–1,900	1,400–1,900
196	197	203	200	203	197
<b>✓</b>	✓	<b>✓</b>	<b>✓</b>	<b>✓</b>	✓
<b>✓</b>			-	<b>✓</b>	<b>✓</b>
IMO Tier III EPA Tier 4	IMO Tier II	IMO Tier II	IMO Tier II	IMO Tier III, EPA Tier 4	IMO Tier III, EPA Tier 4

		Heavy duty				
Type designation		LE 431	LE 434	LE 437	LE 454	
<u> </u>						
Displacement	<u> </u>	24.24	24.24	24.24	24.24	
Nominal rating 1)	kW (hp)	551 (749)	551 (749)	551 (749)	588 (800)	
Rated speed	rpm	1,800	1,800	1,800	1,800	
Maximum torque	Nm	3,305	3,305	3,300	3,510	
at speed	rpm	1,000–1,600	1,000–1,600	1,000–1,600	1,000–1,600	
Lowest specific fuel consumption 1)	g/kWh	198	202	196	201	
Classifiable		✓	<b>✓</b>	✓	✓	
Exhaust gas aftertreatment				✓		
Exhaust gas status		IMO Tier II	IMO Tier II, EPA Tier 3, RCD 2013/53/EC	IMO Tier III	IMO Tier II, EPA Tier 3, RCD 2013/53/EC	

<sup>1)</sup> Tolerance +5 % according to DIN ISO 3046-1

Heavy duty							
LE 421	LE 427	LE 441	LE 444	LE 447			
24.24	24.24	24.24	24.24	24.24			
662 (900)	662 (900)	735 (1,000)	735 (1,000)	735 (1,000)			
1,800	1,800	1,800	1,800	1,800			
3,955	3,910	4,380	4,380	4,340			
1,100–1,600	1,100–1,600	1,100–1,600	1,100–1,600	1,100–1,600			
195	193	193	197	193			
<b>✓</b>	<b>✓</b>	✓	<b>✓</b>	✓			
	<b>✓</b>	_		✓			
IMO Tier II	IMO Tier III, EPA Tier 4	IMO Tier II	IMO Tier II, RCD 2013/53/EC	IMO Tier III, EPA Tier 4			

#### MAN Truck & Bus SE

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